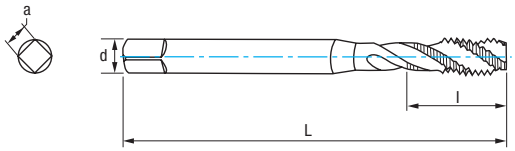
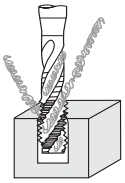
Ref. 3161

MACHO HELICOIDAL MÁQUINA MÉTRICA CORTE IZQUIERDA M. REFORZADO
Reinforced Shank Left Cutting Metric Machine Spiral Tap
Taraud hélicoïdal machine métrique coupe à gauche queue renforcée



HSSE 5%Co | DIN 371 | C 2-3h | 35° | Tol. 6H | α 10° ± 2 | L | 60°



< 2D

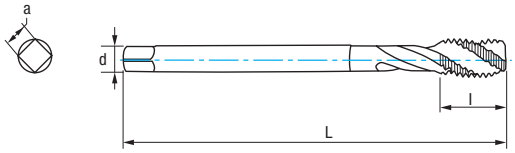
Material		Vc (m/min)
Grupo	Sub.	5% Co
P	P.1	6-10
N	N.1	5-8
	N.3	15-35
	N.4	14-20

Avance f = P (Paso - Feed - Pas)
Vf (mm/min.) = r.p.m. x f
r.p.m. = $\frac{Vc \times 1.000}{\pi \times ø}$

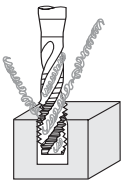
M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M3	0,50	56	5	3,50	2,70	3	59477	23,00
M4	0,70	63	7	4,50	3,40	3	59478	23,00
M5	0,80	70	8	6,00	4,90	3	59479	21,96
M6	1,00	80	10	6,00	4,90	3	59480	24,14
M7	1,00	80	10	7,00	5,50	3	59481	37,57
M8	1,25	90	13	8,00	6,20	3	59482	27,56
M10	1,50	100	15	10,00	8,00	3	59483	32,70

Ref. 3261

MACHO HELICOIDAL MÁQUINA MÉTRICA CORTE IZQUIERDA
Left Cutting Metric Machine Spiral Tap
Taraud hélicoïdal machine métrique coupe à gauche



HSSE 5%Co | DIN 376 | C 2-3h | 35° | Tol. 6H | α 10° ± 2 | L | 60°



< 2D

Material		Vc (m/min)
Grupo	Sub.	5% Co
P	P.1	6-10
N	N.1	5-8
	N.3	15-35
	N.4	14-20

Avance f = P (Paso - Feed - Pas)
Vf (mm/min.) = r.p.m. x f
r.p.m. = $\frac{Vc \times 1.000}{\pi \times ø}$

M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M3	0,50	56	5	2,20			59848	22,44
M4	0,70	63	7	2,80	2,10	3	59849	22,25
M5	0,80	70	8	3,50	2,70	3	59850	21,30
M6	1,00	80	10	4,50	3,40	3	59851	23,37
M8	1,25	90	13	6,00	4,90	3	59852	27,40
M10	1,50	100	15	7,00	5,50	3	59853	32,56
M12	1,75	110	18	9,00	7,00	3	59854	41,88
M14	2,00	110	20	11,00	9,00	3	59855	65,76
M16	2,00	110	20	12,00	9,00	3	59856	79,45